

Work Order ID 109298

109298

Page 1

November-18-13 2:15:00 PM

Item ID: D205-634-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Skidtube Fits LH or RH

Start Date: 11/18/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: 11/18/13

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2580-041	F

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG005

DAS
6
9-89

13/11/12

220

0.00

220

Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STK:
1 X D205-634-011 B 105644
REMOVE K10003 FROM BOX AND RETURN TO STK B 105561
Identify and pack for shipping as per PPPD205-634-041

Location:

PPP Rev: 9/18

DAS
6
9-89

1 13-11-18 [Signature]

Work Order ID 109298***109298***

Page 2

November-18-13 2:15:00 PM

Item ID: D205-634-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Skidtube Fits LH or RH

Start Date: 11/18/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/18/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
230	QC21- Final Inspection - Work Order Release	0.00							
230									
QC	Memo	0.00							
Quality Control									

Picklist Print

November-18-13 2:15:00 PM

Page 1

Work Order ID: 109298

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube Fits LH or RH

Start Date: 11/18/13

Required Date: 11/18/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30
 KJ IPP Rev P 10.02.19 per PAR09-043 EC
 verified by:DD
 IPP Rev. O 06.02.28 Added paperwork EC
 IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q 10.12.01 as per chg003
 DD verf:EC IPP REV:R 12.01.23 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D205-634-011
 Skidtube Fits LH or RH

Manufactured No

Each 15.0000

1

Location	Loc Qty	Loc Code
FG	3	
105772	1	
105774	1	
99561	1	
FG083	12	
100987	1	
100988	1	
100989	1	
102623	1	
102624	1	
104590	1	
105370	1	
105644	1	
106846	1	
107335	1	
108470	1	
108471	1	

DAS
 6
 12-09

Handwritten signature

K10003
 Saddle

Manufactured No

Each 5.0000

Location	Loc Qty	Loc Code
PKG014	4	
106827	2	
107315	2	
PKG015	1	
105562	1	

DAS
 6
 9-09

Handwritten signature